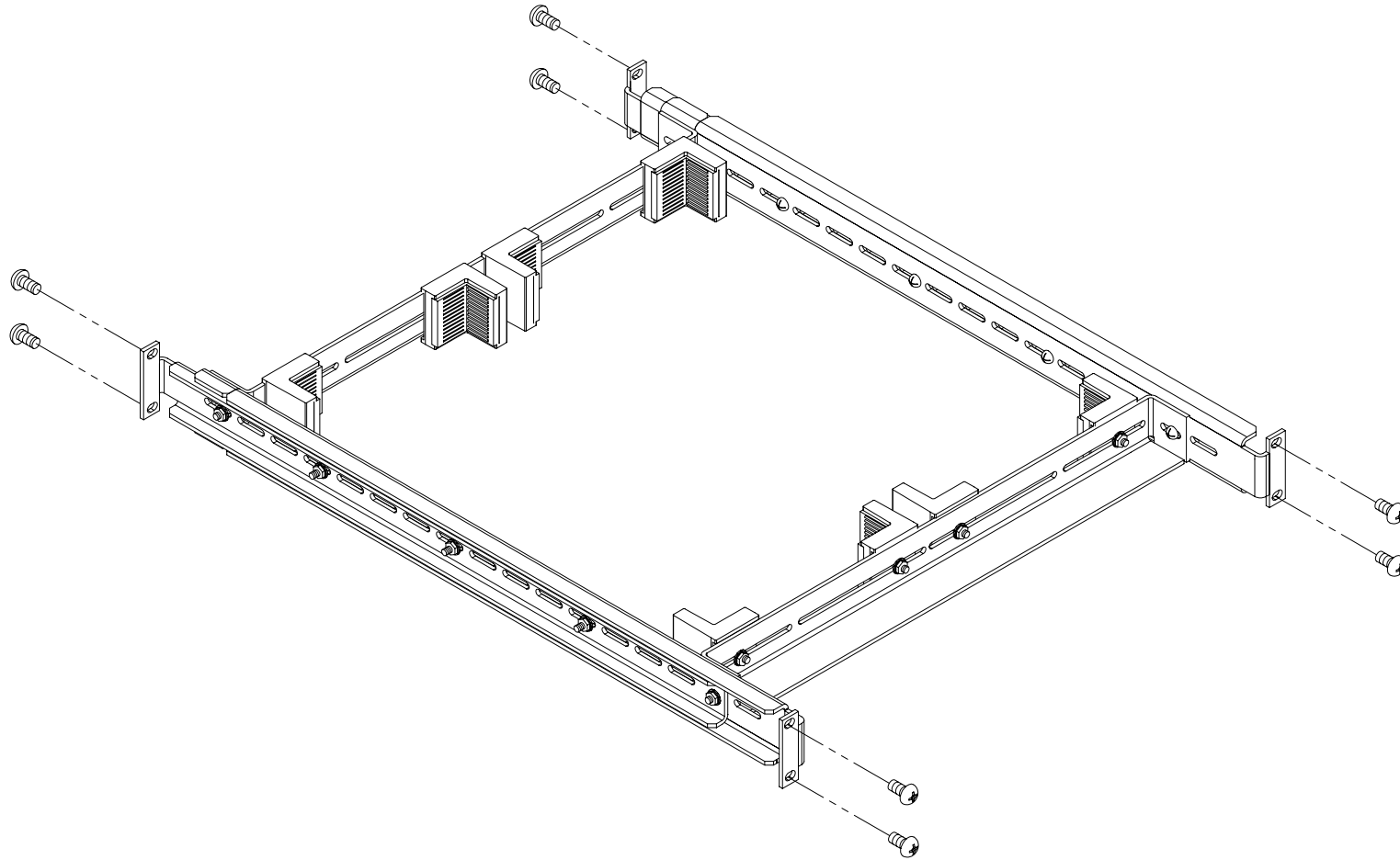


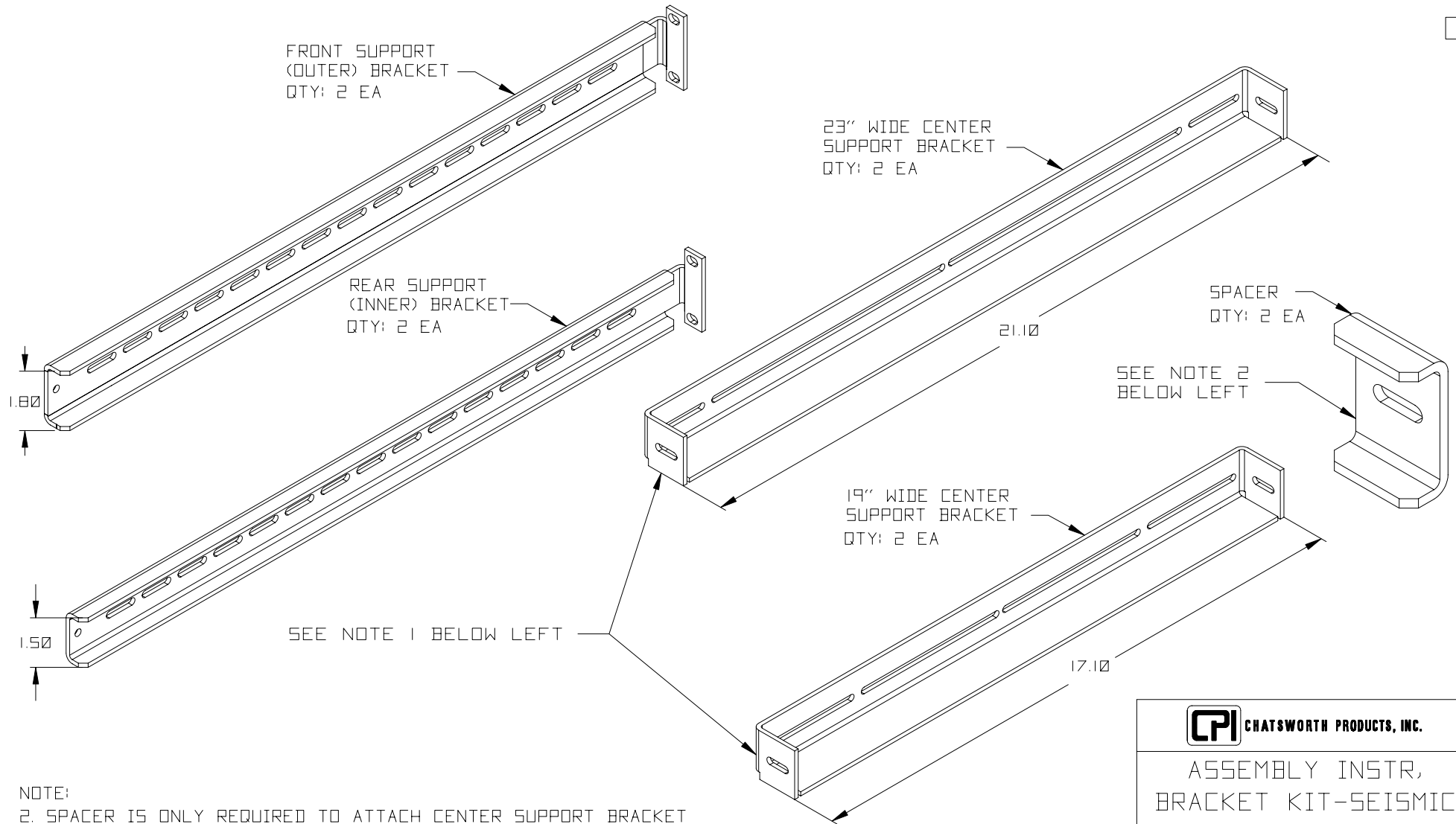
# BRACKET KIT - SEISMIC, MEGAFRAME CABINET

19" AND 23" WIDE  
22" - 39" ADJUSTABLE DEPTH



INSURTECH  
CORPORATION





NOTE:

2. SPACER IS ONLY REQUIRED TO ATTACH CENTER SUPPORT BRACKET TO REAR SUPPORT (INNER) BRACKETS. DISCARD SPACER IF NOT REQUIRED.
1. KIT WILL INCLUDE 2 EA OF 23" WIDE CENTER SUPPORT BRACKET OR 2 EA OF 19" WIDE CENTER SUPPORT BRACKET - NOT BOTH.

**CPI** CHATSWORTH PRODUCTS, INC.

ASSEMBLY INSTR,  
BRACKET KIT-SEISMIC,  
MEGAFRAME CAB

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12-24 X 5/8  
COMBINATION DRIVE,  
PAN HEAD SCREW  
(025-902001-001)  
8 EA INCLUDED



10-32 X 3/4  
PHILLIPS DRIVE,  
PAN HEAD SCREW  
(025-902012-006)  
10 EA INCLUDED



10-32  
SERRATED,  
FLANGE NUT  
(025-903006-003)  
18 EA INCLUDED

STEP 3

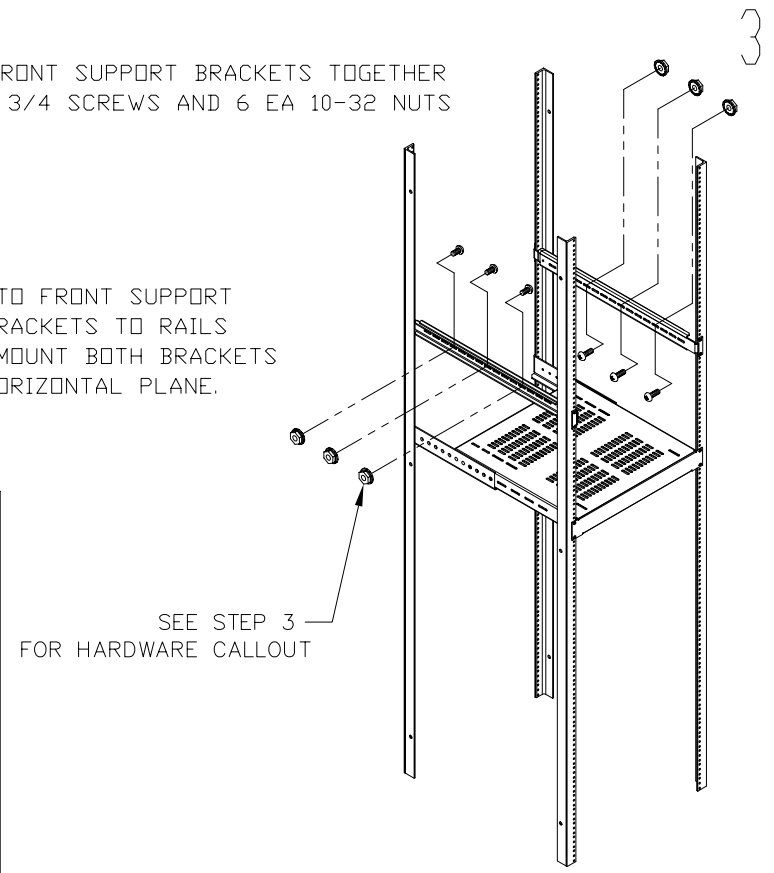
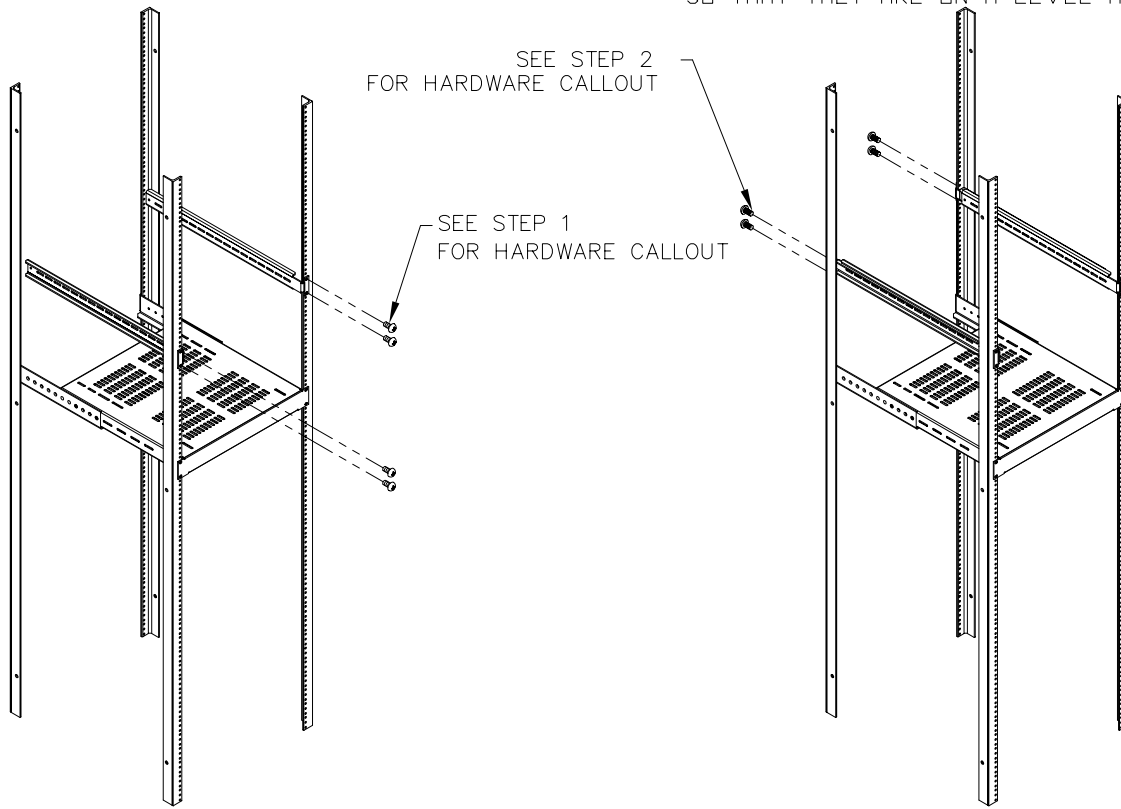
SECURE REAR AND FRONT SUPPORT BRACKETS TOGETHER WITH 6 EA 10-32 X 3/4 SCREWS AND 6 EA 10-32 NUTS (AS SHOWN).

STEP 1

MOUNT FRONT SUPPORT BRACKETS TO RAILS WITH 4 EA 12-24 X 5/8 SCREWS. MOUNT BOTH BRACKETS SO THAT THEY ARE ON A LEVEL HORIZONTAL PLANE.

STEP 2

SLIDE REAR SUPPORT BRACKETS INTO FRONT SUPPORT BRACKETS. MOUNT REAR SUPPORT BRACKETS TO RAILS WITH 4 EA 12-24 X 5/8 SCREWS. MOUNT BOTH BRACKETS SO THAT THEY ARE ON A LEVEL HORIZONTAL PLANE.

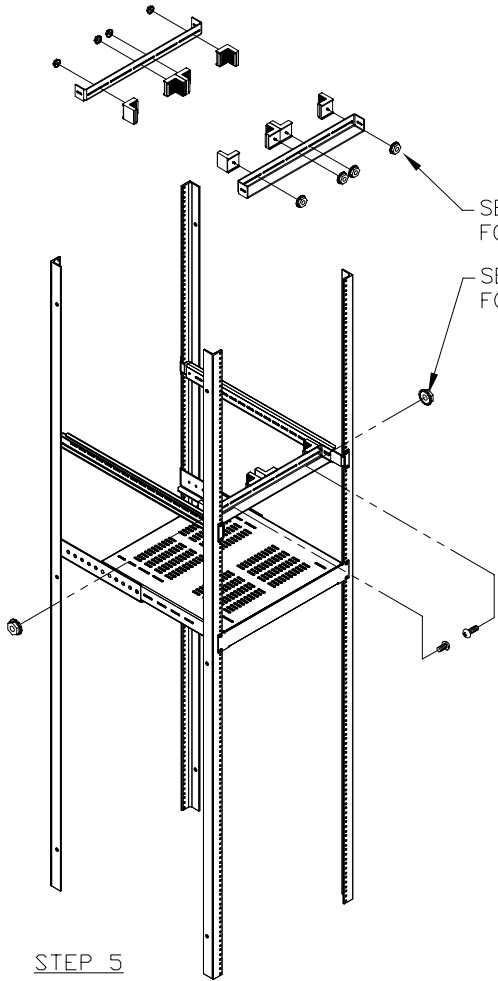


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STEP 4

ATTACH ANGLES TO CENTER SUPPORT BRACKET WITH 8 EA 10-32 SERRATED NUTS. KEEP NUTS LOOSE FIT TO ADJUST ANGLES TO CPU CASE WIDTH.

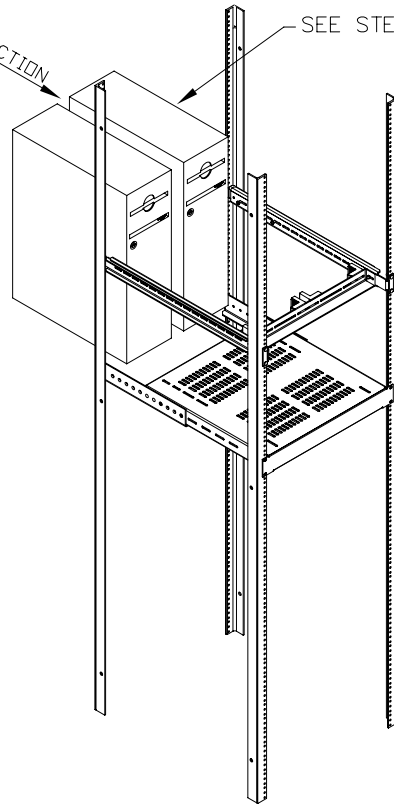


SEE STEP 4 FOR HARDWARE CALLOUT

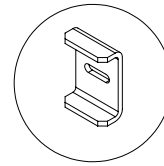
SEE STEP 5 FOR HARDWARE CALLOUT

STEP 7 - SLIDE CENTER SUPPORT BRACKET BETWEEN REAR SUPPORT BRACKETS. POSITIONING ANGLES AT EACH CPU CASE CORNER, PUSH CENTER SUPPORT BRACKET FIRMLY FORWARD. SECURE CENTER SUPPORT BRACKET TO REAR SUPPORT BRACKETS USING 2 EA 10-32 X 3/4 SCREWS AND 2 EA 10-32 NUTS. TIGHTEN 10-32 NUTS AS PREVIOUSLY DONE IN STEP 6.

SLIDE THIS DIRECTION



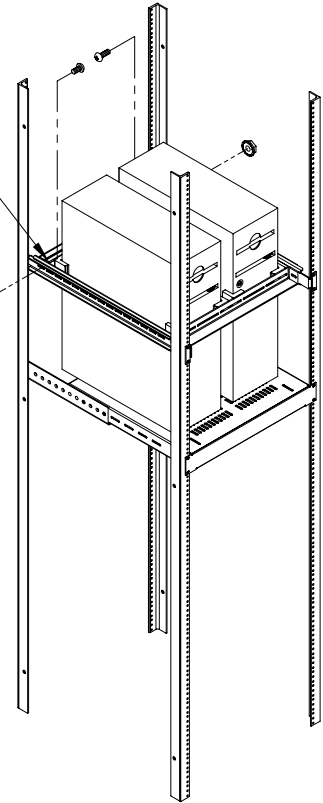
SEE STEP 6



SPACER

2 EA SPACERS MAY BE REQUIRED. SEE NOTE 2 ON PG 2.

SEE STEP 7 FOR HARDWARE CALLOUT



STEP 5

SLIDE CENTER SUPPORT BRACKET BETWEEN FRONT SUPPORT BRACKETS. SECURE CENTER SUPPORT BRACKET TO FRONT SUPPORT BRACKETS USING 2 EA 10-32 X 3/4 SCREWS AND 2 EA 10-32 NUTS.

STEP 6

ADJUSTING ANGLES TO CPU CASE CORNERS, SLIDE CPU CASE FORWARD FIRMLY INTO THE ANGLE CORNERS. TIGHTEN 10-32 SERRATED NUTS SNUG, AND THEN TIGHTEN AN ADDITIONAL 1/4 TURN.



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