BOTTOM PANEL

Included Hardware:
M6 x10mm Hex Screw, 6 ea.
M6 Drop-In-Nut, 6 ea.
M6 x 10mm Flat Head Screw, 4 ea.

Fig. 1

Panels must be installed as shown as the panels are wider than the opening between the slides.

Tools Required:
10mm wrench
Large Phillips screwdriver

Assembly Notes:
1. Install the Bottom Panel before positioning equipment mounting rails or rack-mounting any equipment. Rails may block installation.
2. Bottom Panel is a two-piece assembly. The cable ports are installed at the rear of the cabinet.
3. Panels are wider than the opening between the bottom slides and must be tipped/angled to insert/install as shown in Fig. 1.

Installation Instructions
Bottom Panel attaches to the hardware in the cabinet's bottom slides.
1. Insert M6 Drop-in-Nuts into the bottom slides as shown below.
2. Insert and push the rear Bottom Panel against the rear frame lateral. Fasten the panel using two M6x10mm screws into the Drop-In-Nuts as shown in Fig. 2, Step: 1.
3. Install two front brackets on either side of the bottom slide using M6x10mm screws into the M6 Drop-In-Nuts as shown in Fig. 3, Step: 2. Brackets must be positioned as far to the front as possible.
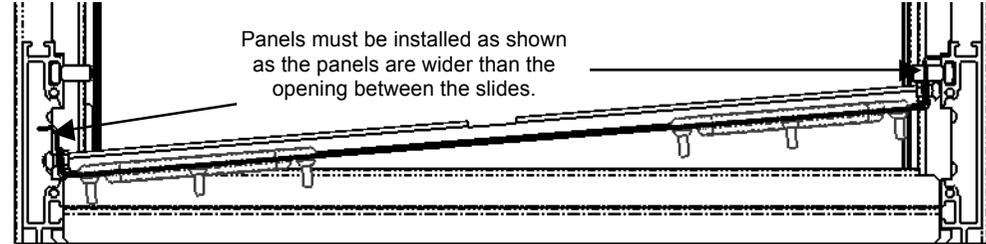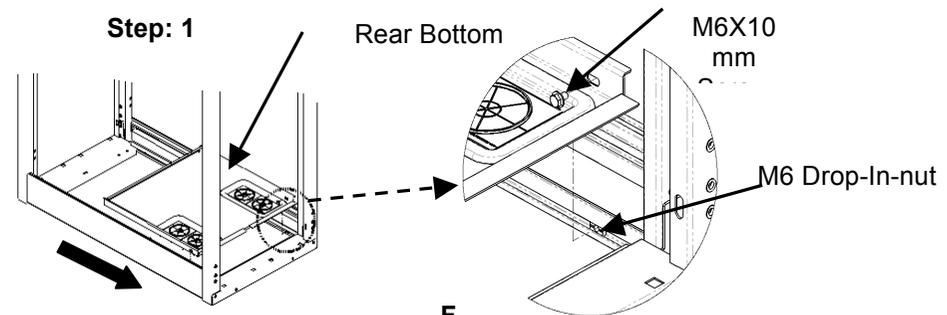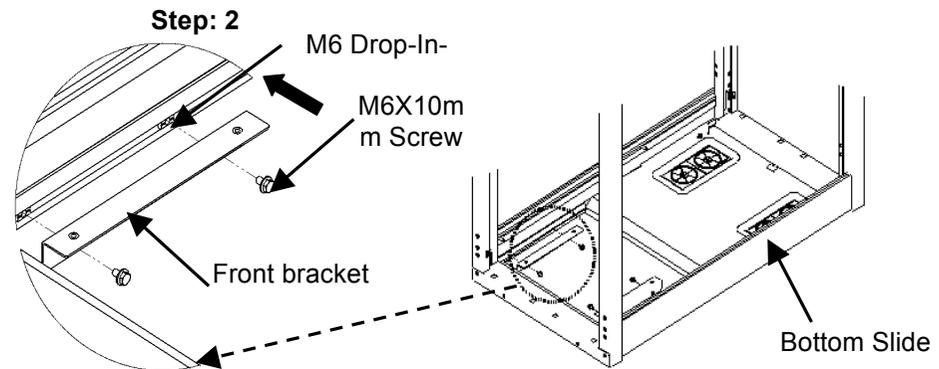
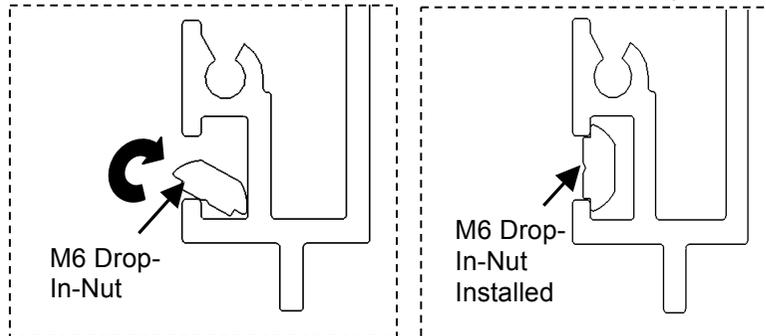**Step: 1** Rear Bottom M6X10 mm

M6 Drop-In-nut

Fig. 2

Step: 2 M6 Drop-In-

M6X10mm Screw

Front bracket

Bottom Slide

Fig. 3

M6 Drop-In-Nut

M6 Drop-In-Nut Installed

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BOTTOM PANEL

4. Use four M6X10mm Flat Head Screws to fasten the front Bottom Panel
   To the front brackets, as shown in Fig. 4, Step: 3.
5. The completed assembly is shown in Fig. 5. Note that the front panel will
   overlap the rear panel and will seal the gap between the panels.

Step: 3

M6X10mm Flat
Head Screw

Front Bottom
Panel

Front Bottom
Panel

Fig. 4

Front Bottom
Panel

Rear Bottom
Panel

**Bottom panel with
Frame assembly
Fig. 5**