NOTE: VENTED TOP - OR - SOLID TOP

NOTE: TOP SUPPORT MEMBERS.

NOTE: SOME CONFIGURATIONS OF SOLID TOP INCLUDE TOP SUPPORT MEMBERS.

NOTE: 4 CASTER MOUNTING HOLES IN EACH END OF LOWER FRAME CROSS MEMBERS.

NOTE: 2 UPPER FRAME CROSS MEMBERS

NOTE: UPPER CROSS MEMBERS ARE MARKED "TOP"

2 SIDE FRAME ASSEMBLIES

LOWER FRAME CROSS MEMBER FRONT & REAR

2 UPPER FRAME CROSS MEMBERS

2 DOORS

NOTE: 4 CASTER MOUNTING HOLES IN EACH END OF LOWER FRAME CROSS MEMBERS.

NOTE: TOP SUPPORT MEMBERS.

NOTE: SOME CONFIGURATIONS OF SOLID TOP INCLUDE TOP SUPPORT MEMBERS.

NOTE: UPPER CROSS MEMBERS ARE MARKED "TOP"

2 SIDE FRAME ASSEMBLIES

LOWER FRAME CROSS MEMBER FRONT & REAR

2 UPPER FRAME CROSS MEMBERS

2 DOORS
LEVELING FOOT ASSEMBLY TO BOTTOM/SIDE ASSEMBLIES

- 8 EACH 1/4-20 X 1, HEX-HEAD, CAP SCREW (025-020290-108)
- 24 EACH 1/4-20 X 5/8, CROSS RECESS FLAT-HEAD SCREW (025-902013-004)
- 4 EACH LEVELING BLOCK (020-712357-001)
- 4 EACH 1/2-13, HEX, JAM NUT (025-903002-005)

TOP TO FRAMEWORK

- 4 EACH 1/2-13 X 2.5, LEVELING FOOT (025-908052-002)
- 4 EACH 10/32, SERRATED, FLANGE NUT (025-903006-003)

NOTE: SOME CABINETS INCLUDE OTHER HARDWARE

FRAMEWORK TO FRAMEWORK (BAYING)

- 5/16-18 SERRATED FLANGE NUT (025-903006-005)
- 4 EACH COUPLER (035-712448-001)

DOORS TO FRAMEWORK

- 4 PRE-INSTALLED, DOOR-PIN LOCK (035-712353-001)
- 2 EACH DOOR CATCH (020-712438-001)
- DOOR-LOCK KEYS (025-908014-009)

- 4 EACH FLOOR CLAMP (020-712441-001)
- 8 EACH 1/4-14 X 3/4 HEX WASHER HEAD SCREW (025-902005-004)

RAIL MOUNTING HARDWARE INCLUDED TO MATCH RAIL CONFIGURATION ORDERED ADDITIONAL HARDWARE MAY BE ORDERED SEPARATELY

LEVELING BLOCK ASSEMBLY TO BOTTOM/SIDE ASSEMBLIES

- 4 EACH 1/2-13, HEX, JAM NUT (025-903002-005)

FRAMEWORK TO FLOOR

- 4 EACH FLOOR CLAMP (020-712441-001)
- 4 EACH MF GROUNDING ACCY KIT (025-715010-152)
REMEMBER:
4 CASTER MOUNTING HOLES IN EACH END OF LOWER FRAME CROSS MEMBERS.

ATTACH GROUNDING LUG KIT TO CENTER HOLE OF FRONT FRAME CROSS MEMBER

SCALE: 1 / 5

USE: 12, 1/4-20 X 5/8 CROSS-RECESS, FLAT-HEAD SCREWS AT ALL BUT BOTTOM END. (SEE BELOW)

NOTE: FOR EASE OF ASSEMBLY, DO NOT TIGHTEN SCREWS FULLY UNTIL THE SECOND SIDE PANEL IS IN PLACE.

AT THE BOTTOM END: SCREW TWO LEVELING FEET ABOUT HALFWAY THROUGH TWO LEVELING BLOCKS AND THEN ON THROUGH THE BASE HOLES, AS SHOWN, ADD HEX JAM NUTS TO THE ENDS. SECURE EACH BLOCK WITH TWO 1/4-20 X 1 HEX-HEAD CAP SCREWS.

ATTACH CROSS MEMBERS TO SIDE ASSEMBLY. (AS SHOWN) ADDING STANDARD LEVELING FEET OR OPTIONAL CASTERS WITH EXTENDED LEVELERS

REMEMBER, UPPER FRAME MARKED "TOP"

PACKING MATERIAL CUSHIONING.
SAME INSTRUCTIONS AS PREVIOUS PAGE.

USE: 1/4-20 X 5/8 CROSS-RECESS, FLAT-HEAD SCREWS AT ALL BUT BOTTOM END. (SEE LEFT)

AT THE BOTTOM END, SCREW TWO MORE LEVELING FEET THROUGH TWO MORE LEVELING BLOCKS AND ON THROUGH THE BASE HOLES, AS SHOWN BEFORE, ADD HEX JAM NUTS TO ENDS AND SECURE BLOCKS WITH TWO EACH HEX-HEAD CAP SCREWS.

NOTE: ONCE THE ASSEMBLY AND SCREWS ARE IN PLACE, TIGHTEN ALL SCREWS (UPPER AND LOWER) FULLY.

ATTACH TOP PANEL ASSEMBLY USING FOUR 10-32 FLANGE NUTS FROM INSIDE OF FRAME.

NOTE: IF OPTIONAL FAN ASSEMBLY IS TO BE ADDED, MOUNT IT TO THE UNDER-SIDE OF THE TOP, (FOLLOWING THE FAN INSTALLATION INSTRUCTIONS) BEFORE INSTALLING THE TOP.
1. REMOVE PIN-LOCK FROM UPPER INSIDE DOOR, SLIDE PIN DOWN INTO FRAME.

2. INSERT LOWER EXTENDED PIN INTO HOLE IN LOWER RIGHT DOOR SILL (SEE BELOW RIGHT).

3. FIT DOOR INTO FRAME, AND SLIDE UPPER PIN INTO PLACE AND REPLACE DOOR-PIN LOCK (SEE RIGHT ABOVE).

4. LOOSEN MIDDLE FRAME SIDE BOLTS, INSERT DOOR LATCH AS SHOWN ABOVE AND TIGHTEN BOLTS. ADJUST AS NEEDED.

5. NOW, LOOSEN NUTS ON EQUIPMENT MOUNTING ANGLES, AND PLACE WHERE DESIRED, BUT NOT LESS THAN ONE INCH FROM EACH END (SEE SLIDE MARKERS).

NOTE: TO REVERSE THE DOOR SWING:

TURN THE DOOR OVER, TOP TO BOTTOM. MOUNT DOOR ON OPPOSITE SIDE OF FRAME. MOUNT DOOR CATCH ON OPPOSITE SIDE.
TO REMOVE SIDE PANEL:
UNLOCK SIDE PANEL LOCK, TILT TOP OF PANEL 10 DEGREES AWAY FROM CABINET AND LIFT PANEL.

TO INSTALL SIDE PANEL:
TILT TOP OF PANEL 10 DEGREES AWAY FROM CABINET AND GUIDE THE BOTTOM (PANEL) TABS OVER THE SPRING CLIP TABS. ROTATE PANEL TOWARD CABINET UNTIL FLUSH WITH THE OUTER FRAME AND LOCK INTO POSITION.

TO INSTALL FLOOR CLAMPS
1. INSTALL FLOOR CLAMPS FROM INSIDE THE FRAMEWORK (AS SHOWN BELOW), CAPTURING EACH OF THE FOUR LEVELING BOLTS. ATTACH TO THE FLOOR WITH APPROPRIATE HARDWARE FOR YOUR TYPE OF FLOOR.